## Best cladding solutions for trucks and trailers

701



## **FRIGOSER®** Highest quality GRP cladding sheets for the bodywork industry

# FRIGOSER®

### **GRP SHEETS FOR THE BODYWORK INDUSTRY**

Frigoser<sup>®</sup> is a trademark of Polser FRP Panels Inc. It is a high performance GRP sheet for the dry and refrigerated truck boxes and bodies, as well as many other applications; vans, coaches, caravans, ambulances, etc.

Frigoser<sup>®</sup> sheets when requested can be produced with woven roving to increase the mechanical strength.

Frigoser<sup>®</sup> JUV sheets are produced only with high quality UV stabilized ISO NPG gelcoats to ensure high resistance to UV and environmental weathering.

Frigoser<sup>®</sup> sheets can be produced with surface veil to increase the weathering resistance.

Frigoser<sup>®</sup> sheets are produced using a continuous process which complies with international standards.

Frigoser<sup>®</sup> sheets have wide range of fiberglass reinforced polyester products that have different finishes and gelcoat protection specially made to meet the bodywork industry requirements.

### The Main Advantages of Frigoser<sup>®</sup> Sheets

- High mechanical strength, particularly against impacts
- Flexible and easily combined with insulation materials
- Corrosion and chemical resistant
- Easy application because of its low weight
- Panels could be delivered with a protective temporary film on the external side
- Thermal resistance (Low heat transfer coefficient)
- Easy to clean : does not support mould, mildew or fungi
- Seamless hygienic finish
- Low cost installation
- Excellent weathering properties

### Frigoser<sup>®</sup> sheets are characterized by their high sanitary quality

- They have a concentration of residual styrene lower than 0,06%
- They do not contain any heavy metal in higher concentration than the allowed limit.
- They are the best option to cover surfaces that could be susceptible of bacterial contamination because fungi and bacteria adhesion is very limited

### **Application Areas**

- Trucks with dry and refrigerated boxes
- Buses, commercial vehicles, vans, trailers
- Caravans and recreational vehicles
- Sport vehicles
- Medical and hygiene sector, ambulances



### HIGH GLOSS, SUPER GLOSS & MATT

Light weight
High corrosion resistance
Excellent weathering characteristics
Easy to repair
Chopped Strand Mat with Woven Roving
or Chopped Strand Mat options
Gelcoated surface with "High Glossy" finish
Gelcoated surface with "Superior Glossy" finish
Gelcoated surface with "Superior Matte" finish

- ATP approved safe for food contact
- Film grooved, smooth, open fibers bonding side options
- Sheet length up to 60 m

 Available for buses, commercial vehicles, caravans recreational and motorhomes



### FRIGOSER<sup>®</sup> PRODUCT ALTERNATIVES

Properties	STD	HYG	FR
Definition	Standard	Hygienic	Flame Retardant
Resin type	Special Flat	Sheet Resin	Flame Retardant Resin
Width: 1Length for Sheets: MLength for Rolls: 6Surface: SReverse Side: CApplication: FColour: F	,6 mm - 12,7 mm 200 mm - 3250 mm Iax. 12 meter 0 m - 300 m (depending on emiGloss – High Gloss – S mbossed – Anti Slip Corona or Sanded for all surfaces, wet or dry Products could be manufact	ured in all RAL colors,	
Heat Resistance:Hygiene Property: ASelf-Ignition Temperature: >Flame Retardant Property: THigh Temperature: Cand Chemical Resistance\$	S EN 13501-1 / Class E Good (Please contact our sa	a growth les department for ents.)	High Gloss Super Matt Super Gloss
	S EN 13501-1 C S3 d0 / T3 Part 7 Class1 / DIN 4102 B2		TM E 84 FS ≤ 25 / BS 476 Part 6 Class 0 BS 476

### SURFACE FINISH TYPES

Surface Referance	Explanation
ST	Standart - No protective surface coating
EMB	Cracked ice embossed surface (increases scratch resistance and makes it easier to clean)
MATT	Matt (non glossy) surface
JUV	Gel coat - smooth and glossy surface
SG	Super Gloss surface produced on table discontinuously
HG	High Gloss surface produced on machine by continuous lamination process
YT	Surface veil
MUV	PET film-coated surface (provides resistance to environmental weathering)
MXUV	UV resistant extra PET film (provides exceptional resistance to environmental weathering and yellowing)
KF	Surface protection film (provides protection against scratches during handling and transportation)
PF	Production tack film to be left on the upper surface as a protection film, it provides protection against scratches during handling and transportation as protection film does
Embossed surface patterns	Cracked ice / Honeycomb / Wood grain

### **REINFORCEMENT TYPES**

Reinforcement Referance	Explanation
FT	Chopped Roving
CS	Chopped Strand Mat
WR	Woven Roving

### **OPTIONS FOR BACK SURFACE**

Surface Referance	Explanation
ST	Standart - untreated
CR	Corona treatment
MATT	Matt surface
ZM	Rough
WP	Wet peeling

# Anti slip

### FRP with anti slip-coating

Frigoser<sup>®</sup> GRP anti-slip flooring panels and treads, provide a quick, safe, effective solution to slippery pedestrian and vehicle traffic areas where slips and falls are potential hazard.

Fiberglass product which combines the good mechanical strengths and durability of fiber-reinforced materials with an anti slip coating. Due to the unique continuous production process the coating is applied very constantly and shows a very regular distribution and excellent adhesion.

### Frigoser<sup>®</sup> Anti Slip is available

- In thicknesses of 1.5 mm. 2.4 mm (quality: standard) and in width up to 3.20 m.
- In sheets or coils
- With various grades of anti slip effect
- Colors: black (similar RAL 9005), grey shades (similar RAL 7043, RAL 7040 or RAL 7001)
- Other thicknesses, colors and dimensions on request
- Optional in the version PES (based on polyester resin)







### Specific advantages

- Good strength and durability
- Adjustable anti slip effect (Classification R10 up to R13 according to DIN 51130)
- High quality continuous manufacturing process
- High values indicating good slip resistant. (Pendulum test applied dry and and wet)



### **Application**

- Truck flooring
- Loading ramps
- Toy haulers

ł

- Rear garages in the caravan industry
- Slip resistance as claimed in complete bottom surface







### Frigoser<sup>®</sup> Anti Slip Technical Specifications

Properties	Method	Unit	Value	Tolerance
Thickness	internal	mm	2,1	± %10
Weight	internal	g /m²	2500	± %10
Glass Content	internal	%	22	22 - 25
Tensile Strength	EN ISO 527-4	MPA	75	≥70
Tensile e-modulus	EN ISO 527-4	MPA	5550	≥5000
Flexural Strength	EN ISO 14125	MPA	80	≥75
Flexural e-modulus	EN ISO 14125	MPA	3100	≥3000
Anti Slip Grade	DIN 51130	class	R13	
Pendulum Test value PTV Dry/Wet	EN 13036-4	PTV	85 / 80	≥80
Thermal Co-Efficient of Expansion	internal	internal	30 x 10 -^ (-6) / °C	
Thermal Conductivity	DIN 51046	w / mK	0,28	
Fire resistance	EN 13501-1	class	E,S3,d0	

#### **TECHNICAL SPECIFICATIONS**

Test	Standard	Unit	For Walls			For Roof
			1,5 mm	1,8 mm	2,0 mm	1,3 mm
Flexural strength	ASTM D790	Мра	160	165	170	150
Flexural modulus	ASTM D790	Мра	5000	4500	4000	5500
Tensile strength	ASTM D638	Мра	75	80	85	70
Tensile modulus	ASTM D638	Мра	5000	5500	6000	5000
Elongation	ASTM D638	%	1.5	1.5	1.5	1.5
Impact resistance	ASTM D256	KJ/m <sup>2</sup>	30 - 50	40 - 60	40 - 60	30 - 50
Thermal Linear Expansion Coefficient	ASTM D696	cm/cm°C	2.7 x 10 <sup>-5</sup>	2.7 x 10 <sup>.₅</sup>	2.7 x 10⁻⁵	2.7 x 10⁻⁵
Barcol Hardness	ASTM D2583	Barcol	45	45	45	45
Thermal Conductivity ("K")	ASTM D177	W/m² K	0.21	0.21	0.21	0.21
Water Absorption	ASTM D570	%	0.3	0.3	0.3	0.3
Density	ASTM D792	g/cm³	1.4 - 1.5	1.4 - 1.5	1.4 - 1.5	1.4 - 1.5

#### **TOLERANCES**

Туре	Nominal Thickness (mm)	Thickness Tolerance	Fiberglass Content (%)	Fiberglass Content (g/m²)	Product Weight (g/m <sup>2</sup> )	Colour
JUV ST YT CS *	1.3	± 5%	≥25%	465 ±%10	1860 ±%10	
	1.5	± 5%	≥25%	500 ±%10	2000 ±%10	All RAL Colors,
	1.8	± 5%	≥25%	600 ±%10	2400 ±%10	or Natural Transparent
	2.0	± 5%	≥25%	675 ±%10	2700 ±%10	nanoparoni

YT - Surface Veil

CS - Chopped Strand Mat



### www.polser.com

#### POLSER IS A COMPANY OF CINAR GROUP



Quality Systems



10006 Sokak No: 56 35620 Atatürk Organize Sanayi Bölgesi Cigli / IZMIR - TURKIYE Tel.: +90.232. 376 88 22 (pbx) Fax: +90.232. 376 70 58 www. polser.com - e-mail: info@polser.com

Certificates



Fire Resistance Certification DIN 4102:B2

Fire Resistance

Certification

E - 84 FS<25





BRE

TUV SUD HACCP





Fire Resistance Certification No RA01-153 : M 2



CONSULTANCY • TESTING Fire Resistance Certification BS 476-7 Class 3 SAB3 Class 1 SAA

